

# The AFSIW Technological Platform: The High Performance Millimeter-Wave PCB Alternative

« Honey, I Shrunk the Circuit »

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- Motivation
- The Substrate Integrated Waveguide (SIW) Technology
- The Air-filled SIW (AFSIW) Technological Platform
- Focus on AFSIW Filters for the New Space Applications
- Conclusion and Perspective

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## Progress in Electronics



1990



Today

Advances in electronics:

- Sustain our societal development,
- Provide an increasing number of functionalities to anyone, anywhere, at any time.

# Technologies are rapidly evolving

It is not because you are today one of the major actors that you will survive

Some good examples of « *has been* » leading high tech players are for instance *Nokia and BlackBerry*



## Progress in Electronics for Space

Change of paradigm in the space industry:

1 launcher for 1 massive  
dedicated satellite



1 reusable launcher for 60  
reconfigurable stacked satellites

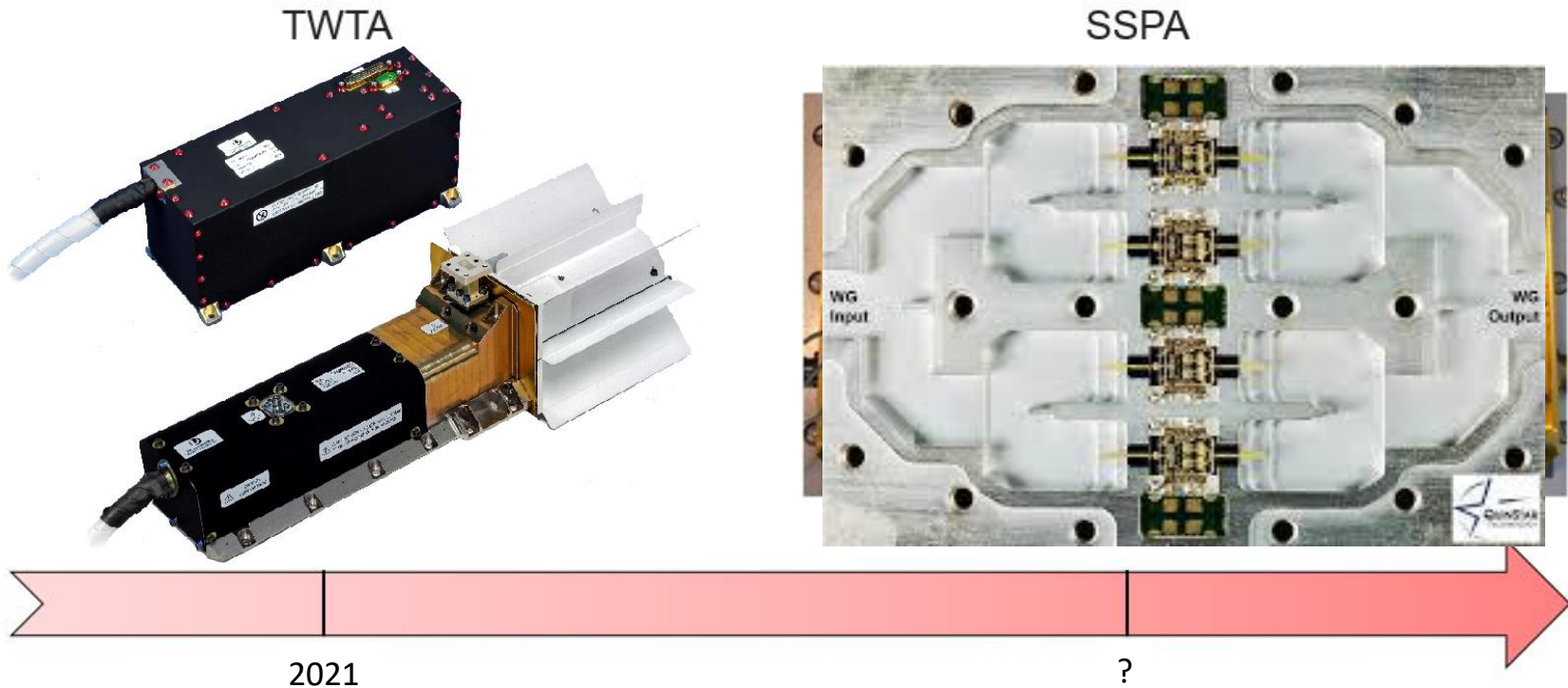


The progress in the space industry is going more rapidly than ever

# The New Space Revolution Is Comming !



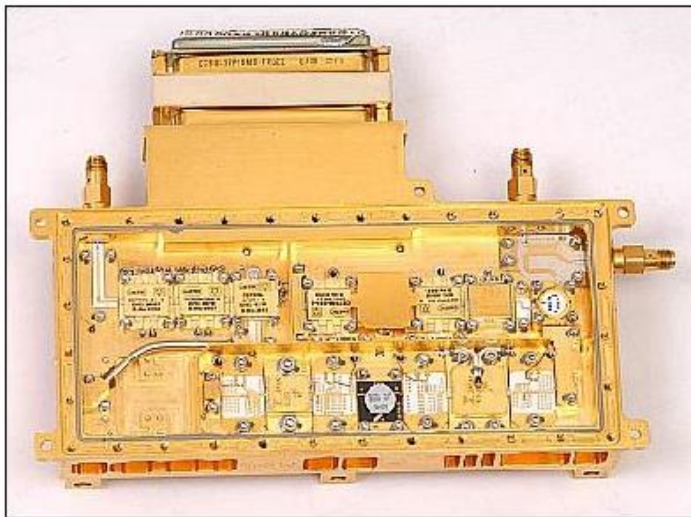
## Progress in Electronics for Space



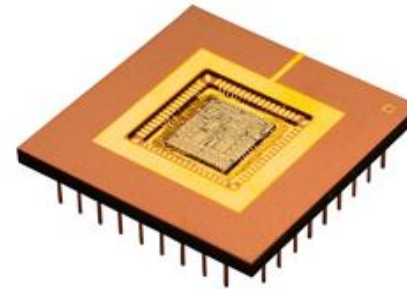
Integration and multi-functionality is the trend for the design of versatile systems

## Progress in Electronics for Space

AsGa MMIC Modules

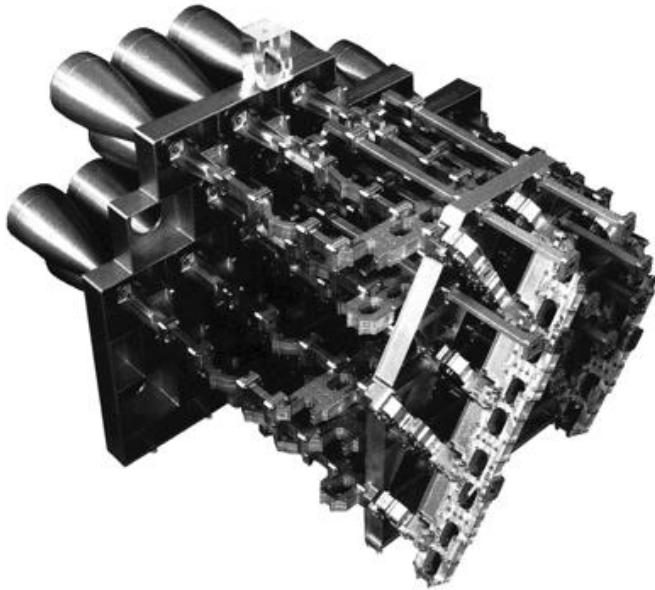


Monolithic Silicon RFIC



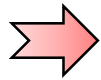
Integration and multi-functionality is the trend for the design of versatile systems

## Progress in Electronics for Space



Integration and multi-functionality is the trend for the design of versatile systems

## Planar and Waveguide Technologies Conflicting Paradigms



### Air-Filled Waveguide (1893)



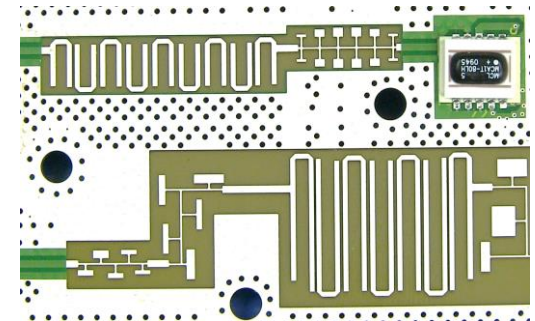
- Low insertion loss
- High quality factor
- Self shielded
- High power handling



- High cost
- Not integrated
- High weight
- Complex manufacturing



### Printed Circuit Boards (1952)



- High insertion loss
- Low quality factor
- Shielding is mandatory
- Low power handling
- PFAS



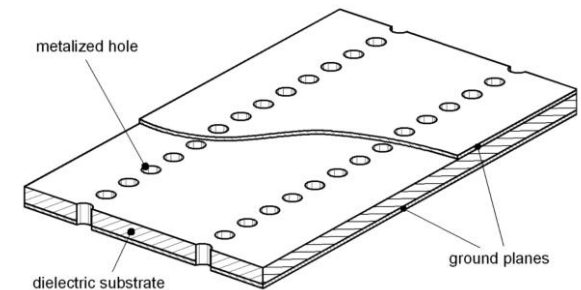
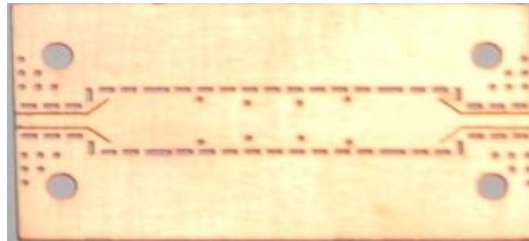
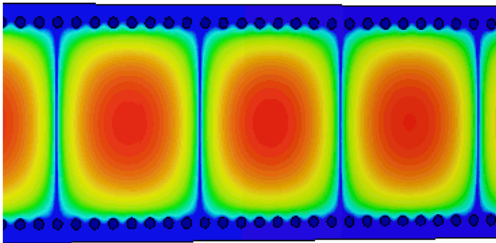
- Low cost
- High integration density
- Low weight
- Standard manufacturing

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- Conclusion and Perspective

## Substrate Integrated Waveguide Alternative Technological Platform



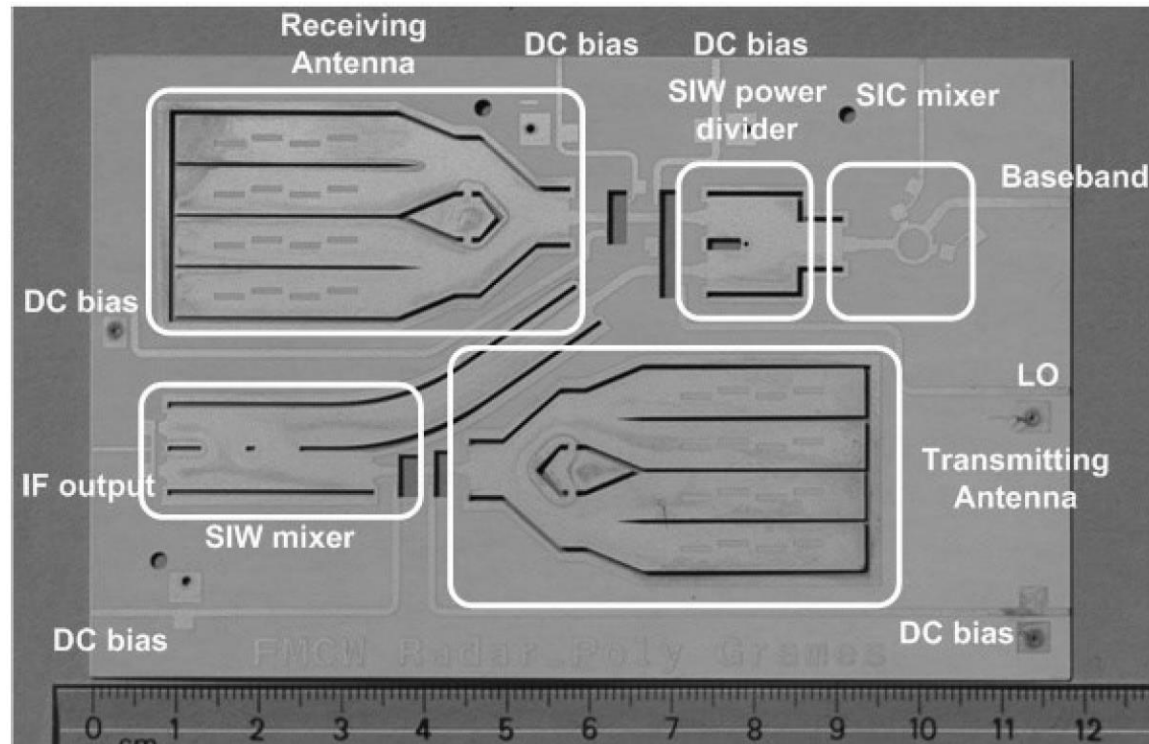
SIW  
(2000)



- Low cost
- High integration density
- Low weight
- Self shielded
- Medium insertion loss
- Medium quality factor
- Medium power handling
- PFAS

SIW popular implementation: discontinuous sidewalls

## Substrate Integrated Waveguide Alternative Technological Platform

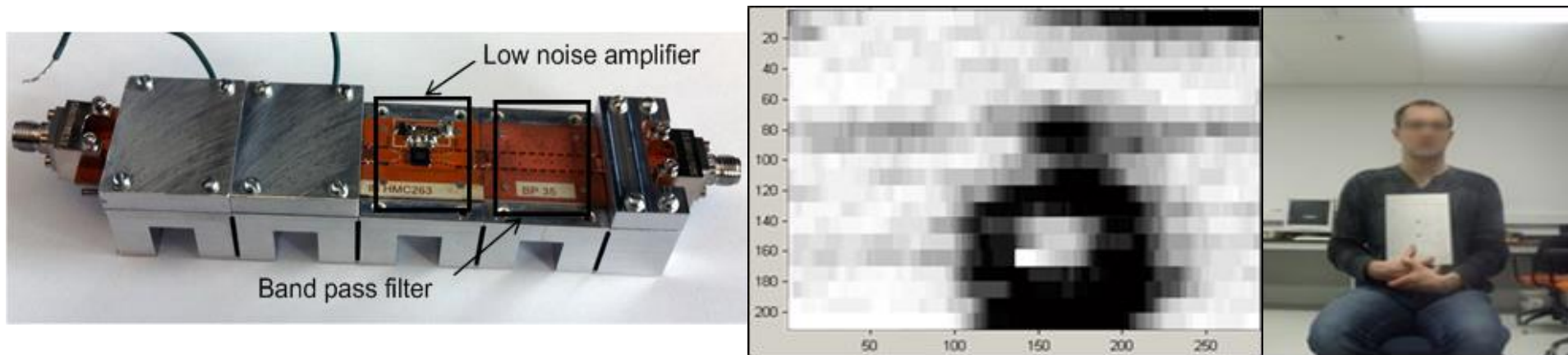


Z. Li and K. Wu, "24-GHz Frequency-Modulation Continuous-Wave Radar Front-End System-on-Substrate," *IEEE Trans. On Microwave Theory and Techniques*, Vol.56, No.2, pp.278-285, Feb. 2008.

**SIW alternative implementation: continuous sidewalls**

## Substrate Integrated Waveguide Alternative Technological Platform

Exemple of an SIW Passive Imaging Receiver operation at Ka-Band



A. Doghri, A. Ghiotto, T. Djerafi and K. Wu, "Early demonstration of a passive millimeter-wave imaging system using substrate integrated waveguide technology," 11th IEEE Mediterranean Microwave Symposium, Hammamet, Tunisia, 08-10 Sept. 2011.

High performance applications need an alternative

Grenoble

Bordeaux



Anthony, SIW is too lossy ! What to do ?

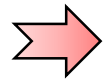
I actually have an idea but it sound out of **one** mind ☹️

Let me introduce you Frédéric  
It may not be out of **two** minds ! 😊

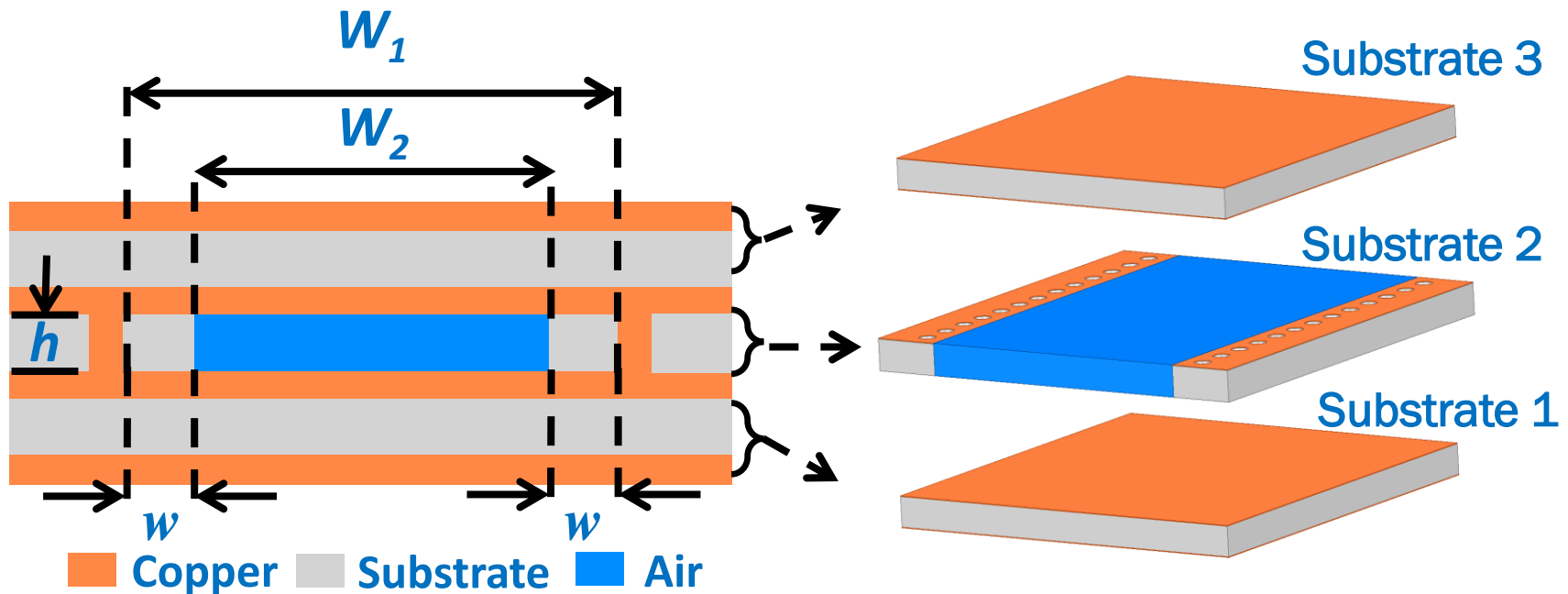


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# Air-Filled Substrate Integrated Waveguide Alternative Technological Platforms



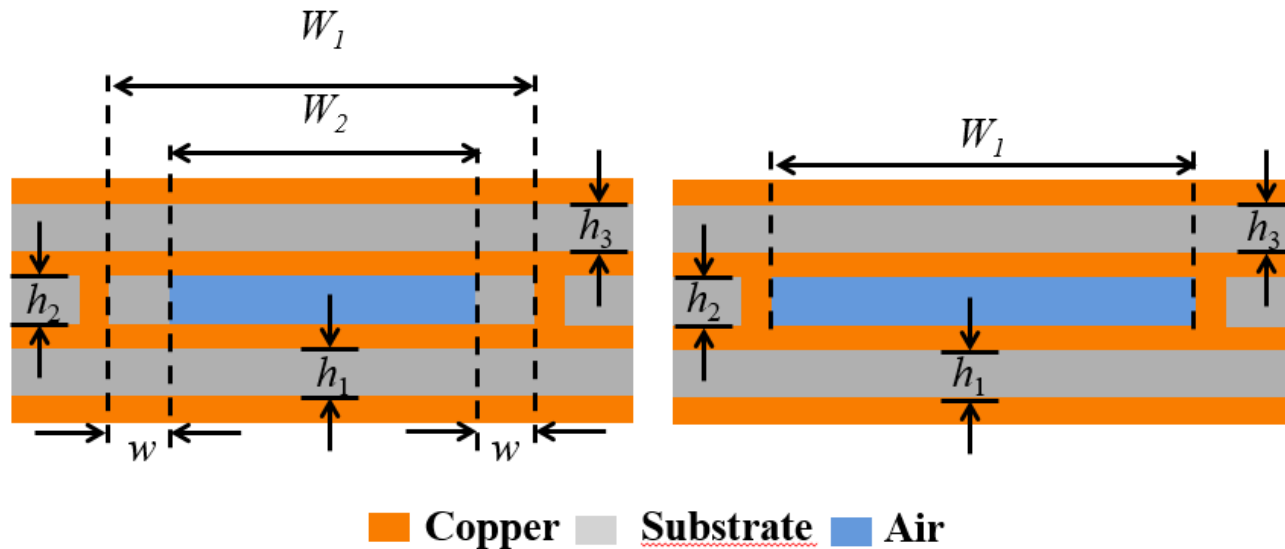
Air-Filled SIW (2014)<sup>1</sup>



High degrees of freedom leading to creative designs

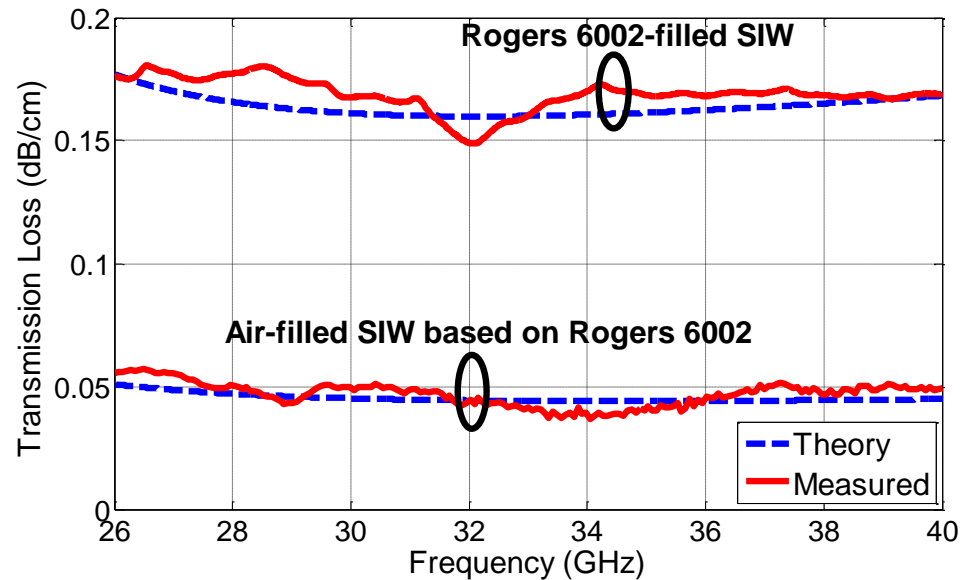
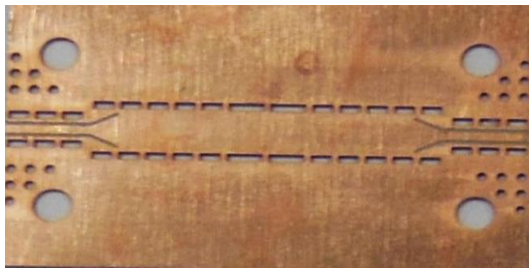
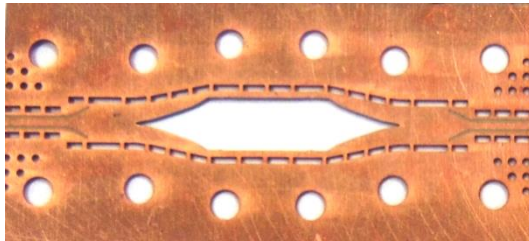
<sup>1</sup> F. Parment, and Al., "Broadband transition from dielectric-filled to air-filled Substrate Integrated Waveguide for low loss and high power handling millimeter-wave Substrate Integrated Circuits," 2014 IEEE MTT-S International Microwave Symposium (IMS2014), Tampa, FL, 2014, pp. 1-3.

# Air-Filled Substrate Integrated Waveguide Alternative Technological Platforms



As for SIW, discontinuous and/or continuous sidewalls are implementable

$$\alpha = \alpha_d + \alpha_{c+r} \left\{ \begin{array}{l} \alpha_d : \text{dielectric losses} \quad \longrightarrow = 0 \\ \alpha_{c+r} : \text{conduction losses + surface roughness} \quad \longrightarrow \alpha_{c+r} = \alpha_c * K_{Hammerstad} \end{array} \right.$$

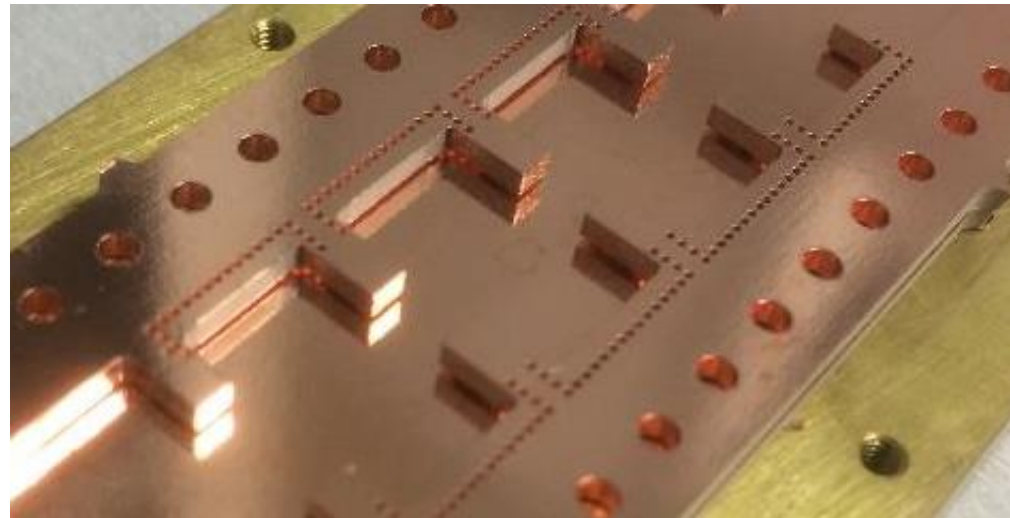


**Significant loss reduction compared to SIW**

	6002-filled SIW	5880-filled SIW	AFSIW
Dielectric loss (dB/cm)	0.081	0.052	0
Ohmic loss (dB/cm)	0.053	0.045	0.029
Surface roughness loss (dB/cm)	0.026	0.022	0.014
<b>Total loss (dB/cm)</b>	<b>0.16</b>	<b>0.12</b>	<b>0.044</b>
<b>Q-factor</b>	<b>187</b>	<b>251</b>	<b>680</b>
<b>APHC (dBm)</b>	<b>47.2</b>	<b>46.8</b>	<b>54.8</b>
<b>PPHC (kW)</b>	<b>1046</b>	<b>2375</b>	<b>23.6</b>
<b>Width (mm)</b>	<b>4.11</b>	<b>4.77</b>	<b>7.04</b>

## Examples of creative designs taking advantage of the dielectric slab sidewalls

- Phase shifter [2]
- Compensated phase shifter [3]
- Thermally compensated filter [4]



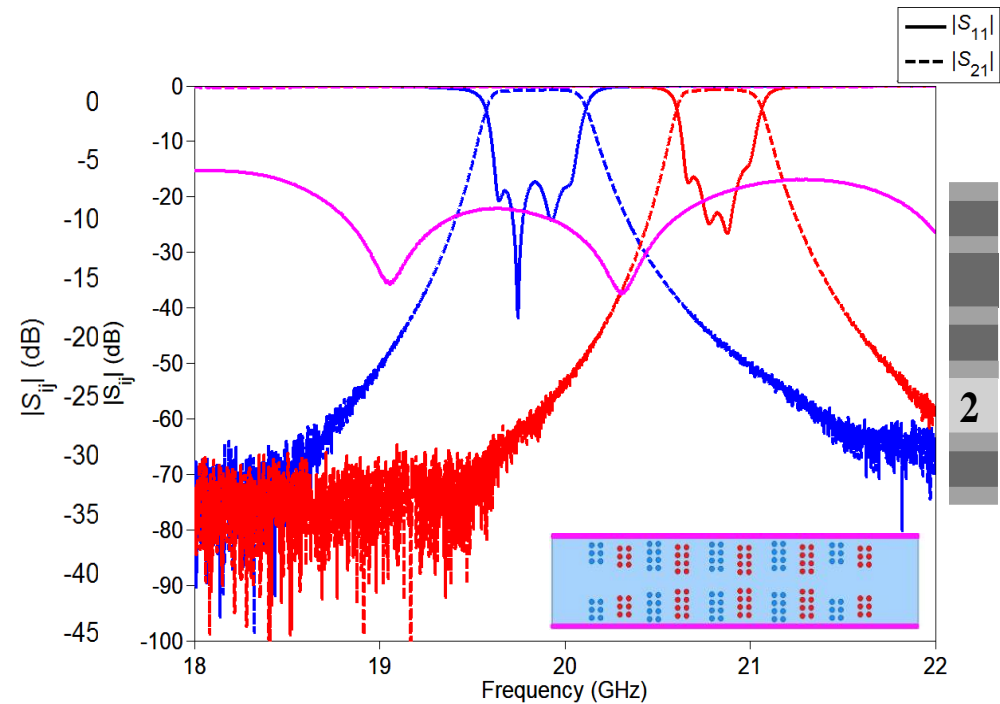
[2] F. Parment, A. Ghiotto, T.P. Vuong, J.M. Duchamp, K. Wu, "Air-filled SIW transmission line and phase shifter for high performances and low-cost U-band integrated circuits and systems," *8th IEEE Global Symposium on Millimeter-Waves*, Montreal, 25-27 May. 2015.

[3] F. Parment, A. Ghiotto, T.P. Vuong, J.M. Duchamp, and K. Wu, "Double dielectric slab-loaded air-filled SIW phase shifters for high-performance and low-cost millimeter-wave integration," *IEEE Transactions on Microwave Theory and Techniques*, vol. 64, no. 9, pp. 2833-2842, Sept. 2016.

[4] T. Martin, A. Ghiotto, T. Vuong and F. Lotz, "Self-temperature-compensated air-filled substrate integrated waveguide cavities and filters," *IEEE Transactions on Microwave Theory and Techniques*, vol. 66, no. 8, pp. 3611-3621, Aug. 2018.

## Examples of creative designs taking advantage of the multilayer characteristic

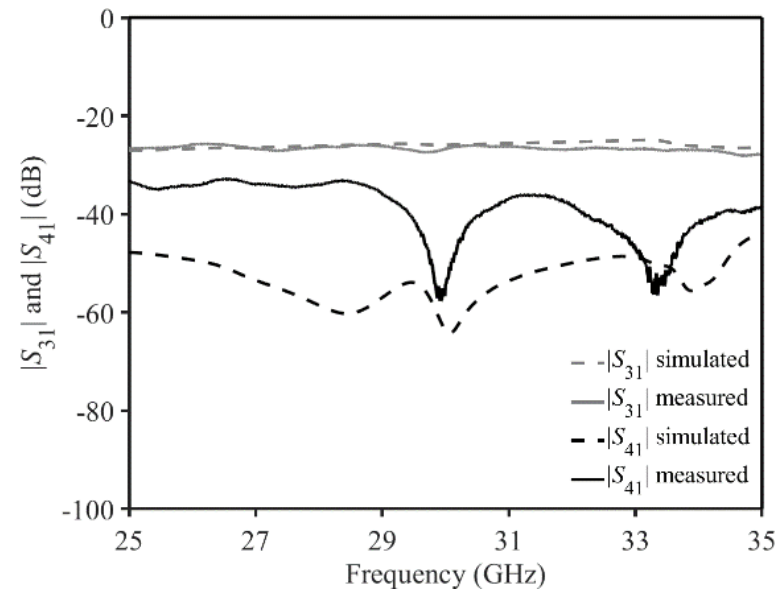
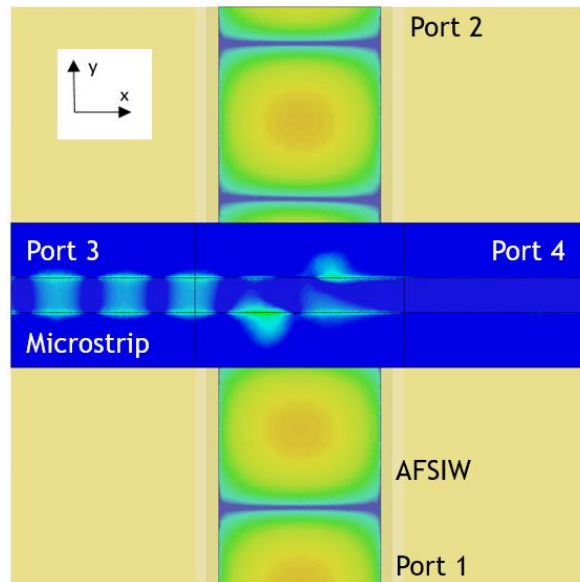
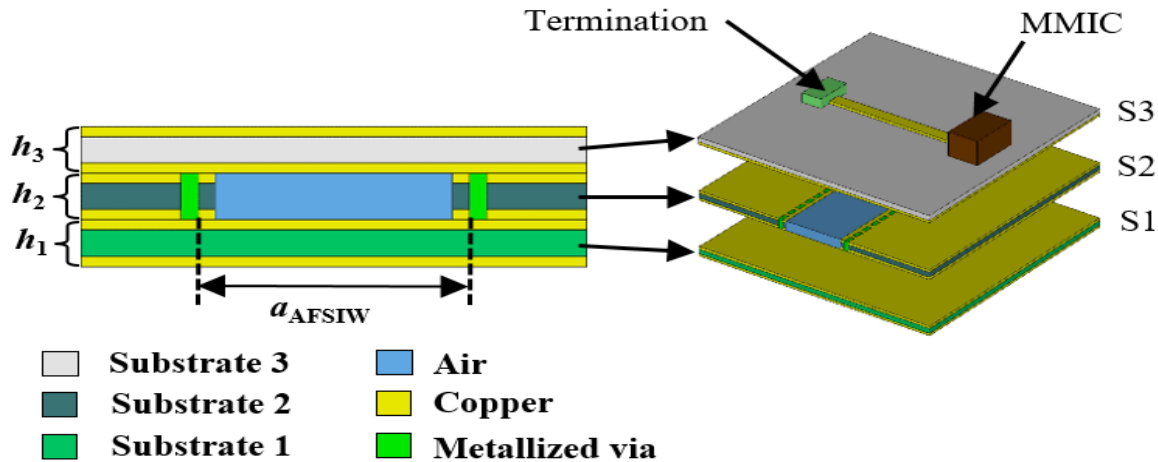
- Compact bandpass filter [5]
- Post-process tuning [6]
- Configurable transmission line [7]

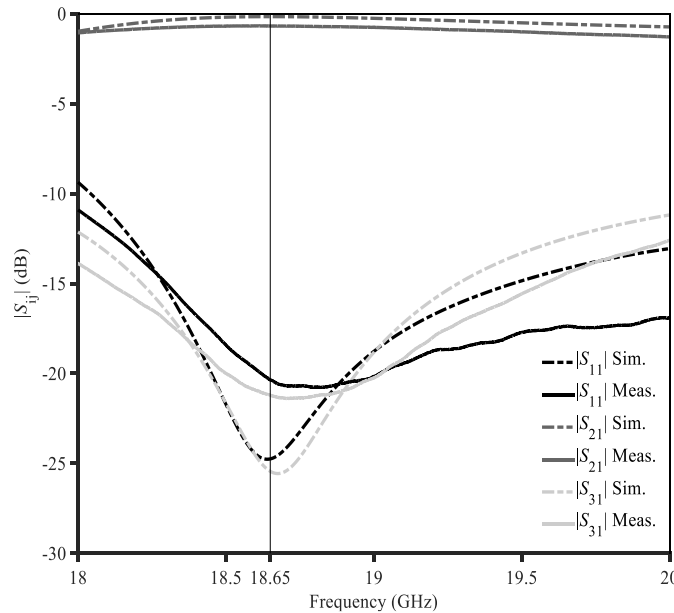
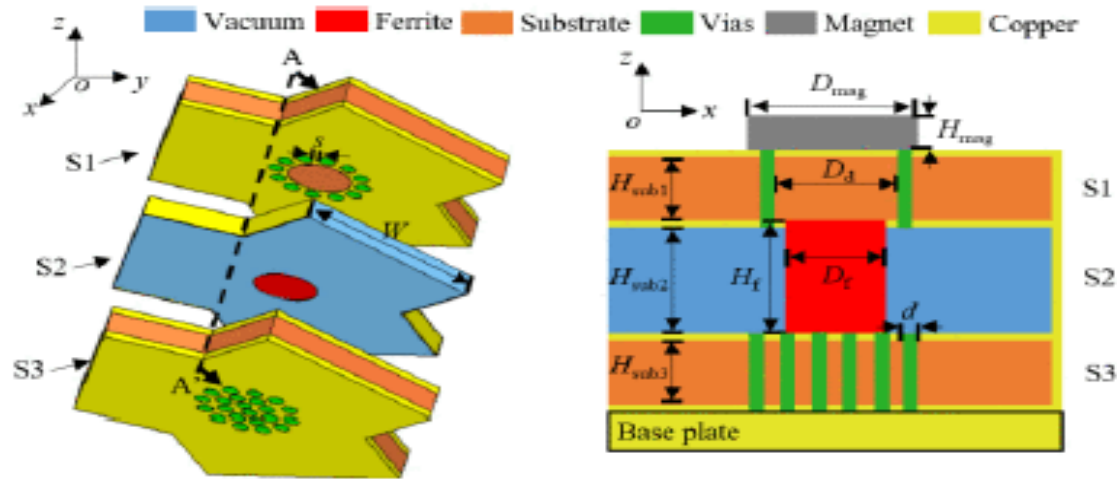


[5] F. Parment, A. Ghiotto, T.P. Vuong, J.M. Duchamp, and K. Wu, "Ka-band compact and high performance bandpass filter based on multilayer air-filled SIW," in *IET Electronics Letters*, vol. 53, no. 7, pp. 486-488, Mar. 2017.

[6] T. Martin, A. Ghiotto, T.P. Vuong, F. Lotz and P. Monteil, "High performance air-filled substrate integrated waveguide filter post-process tuning using capacitive post," 2017 *IEEE MTT-S International Microwave Symposium*, Hawaii, Honolulu, 4-9 Jun. 2017, pp. 196-199.

[7] T. Martin, A. Ghiotto, F. Lotz and T. Vuong, "Fabrication-tolerant reconfigurable AFSIW filters based on through-hole mounted metallic posts for versatile high performance systems," 2018 *IEEE/MTT-S International Microwave Symposium - IMS*, Philadelphia, PA, 2018, pp. 319-322.

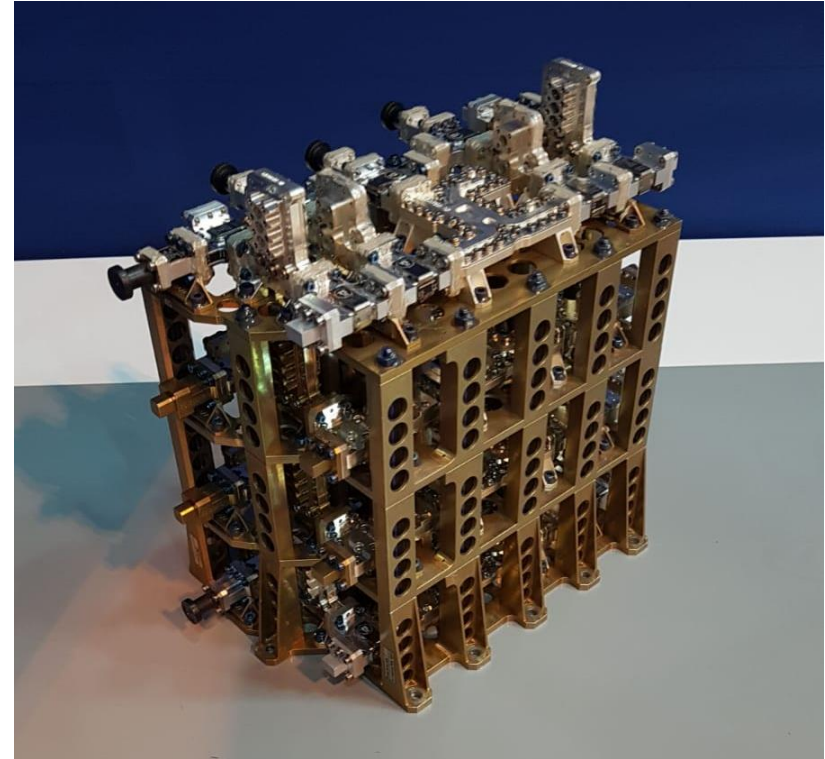




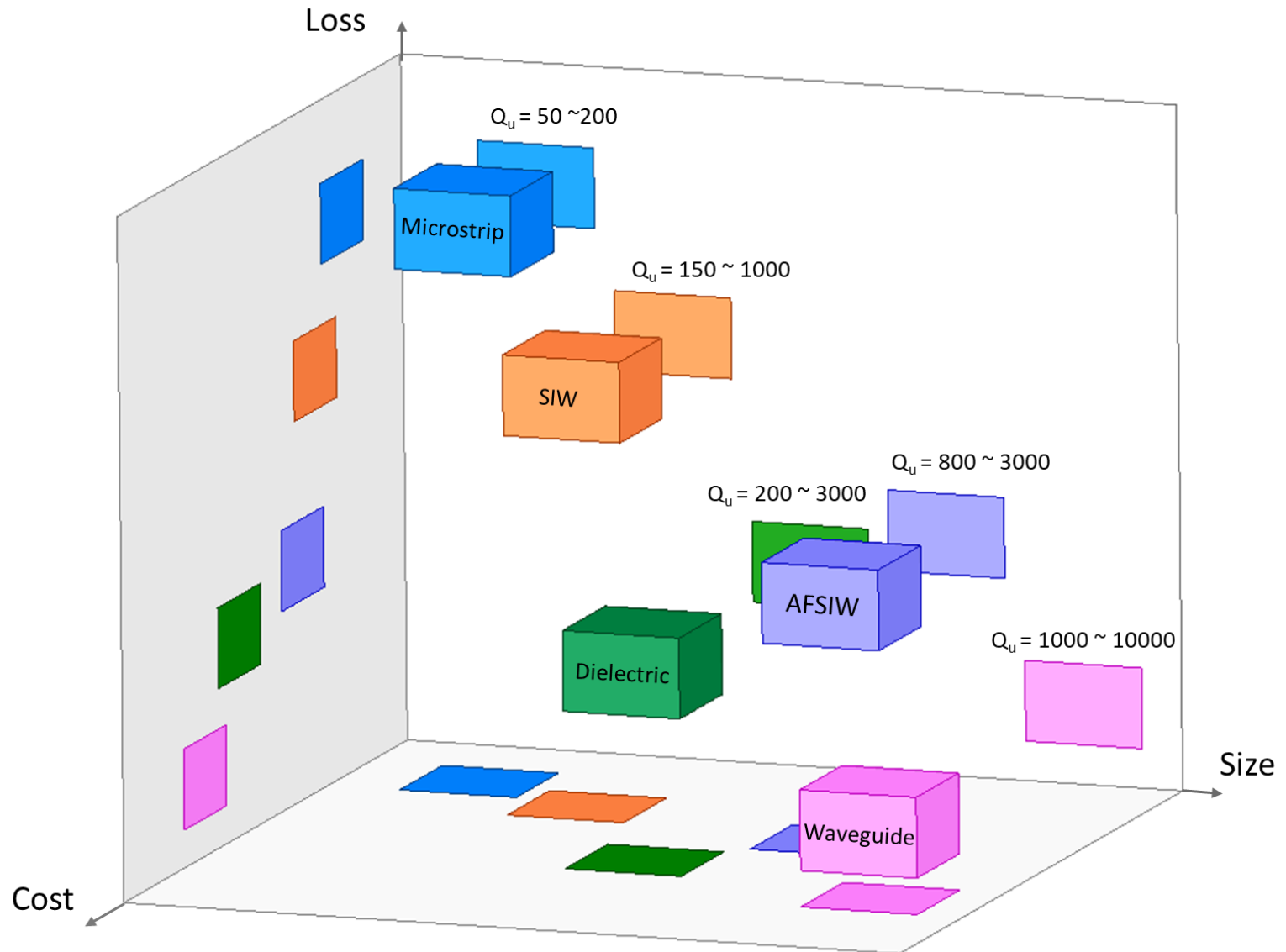
- 18 to 20 GHz
- 0.68 dB IL (using FR4)
- Isolation better than 14dB

- Motivation
- The Substrate Integrated Waveguide (SIW) Technology
- The Air-filled SIW (AFSIW) Technological Platform
- Focus on AFSIW Filters for the New Space Applications
  - Filtering functions challenges
- Conclusion and Perspective

- Satellite payload configuration need MUX
- IMUX are critical in terms of mass and volume
- Satellite constellations require low SWaP-C MUX
- Objective is to reduce mass and volume, at an affordable cost, while maintaining high performances
- It is necessary to introduce a new technology



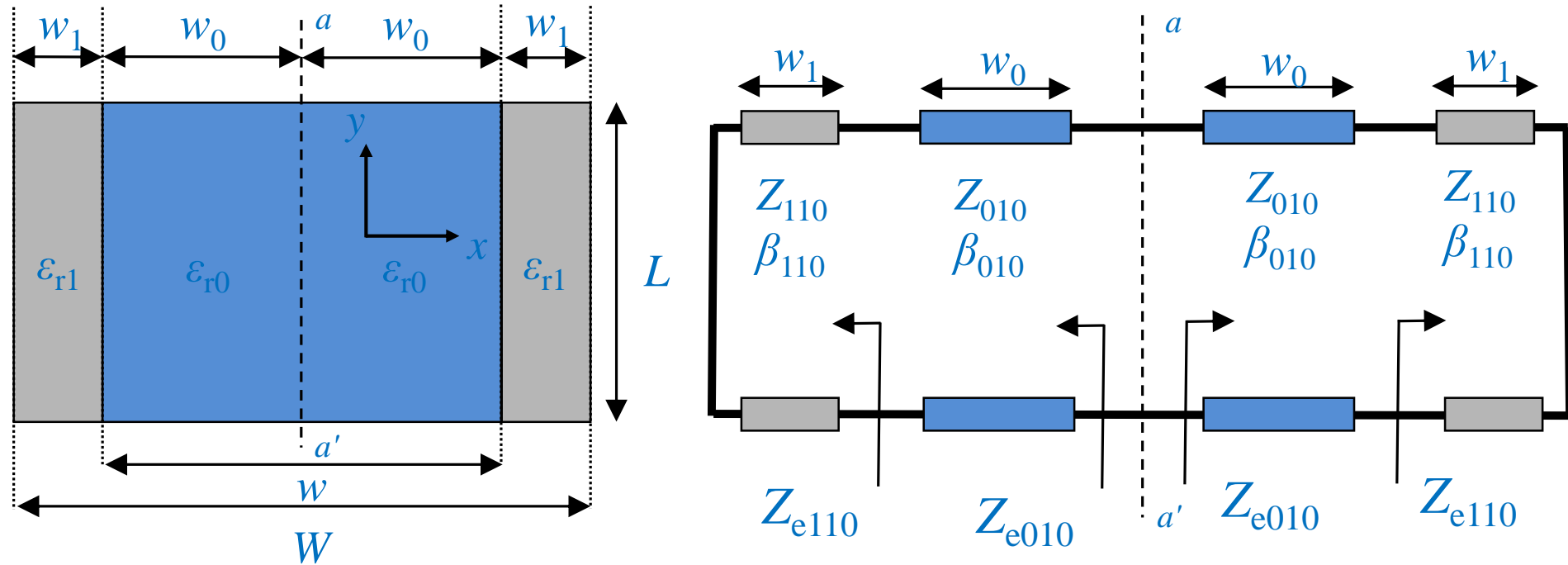
Courtesy of Thales Alenia Space



- Motivation
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- The Air-filled SIW (AFSIW) Technological Platform
- Focus on AFSIW Filters for the New Space Applications
  - Self compensation technique
- Conclusion and Perspective

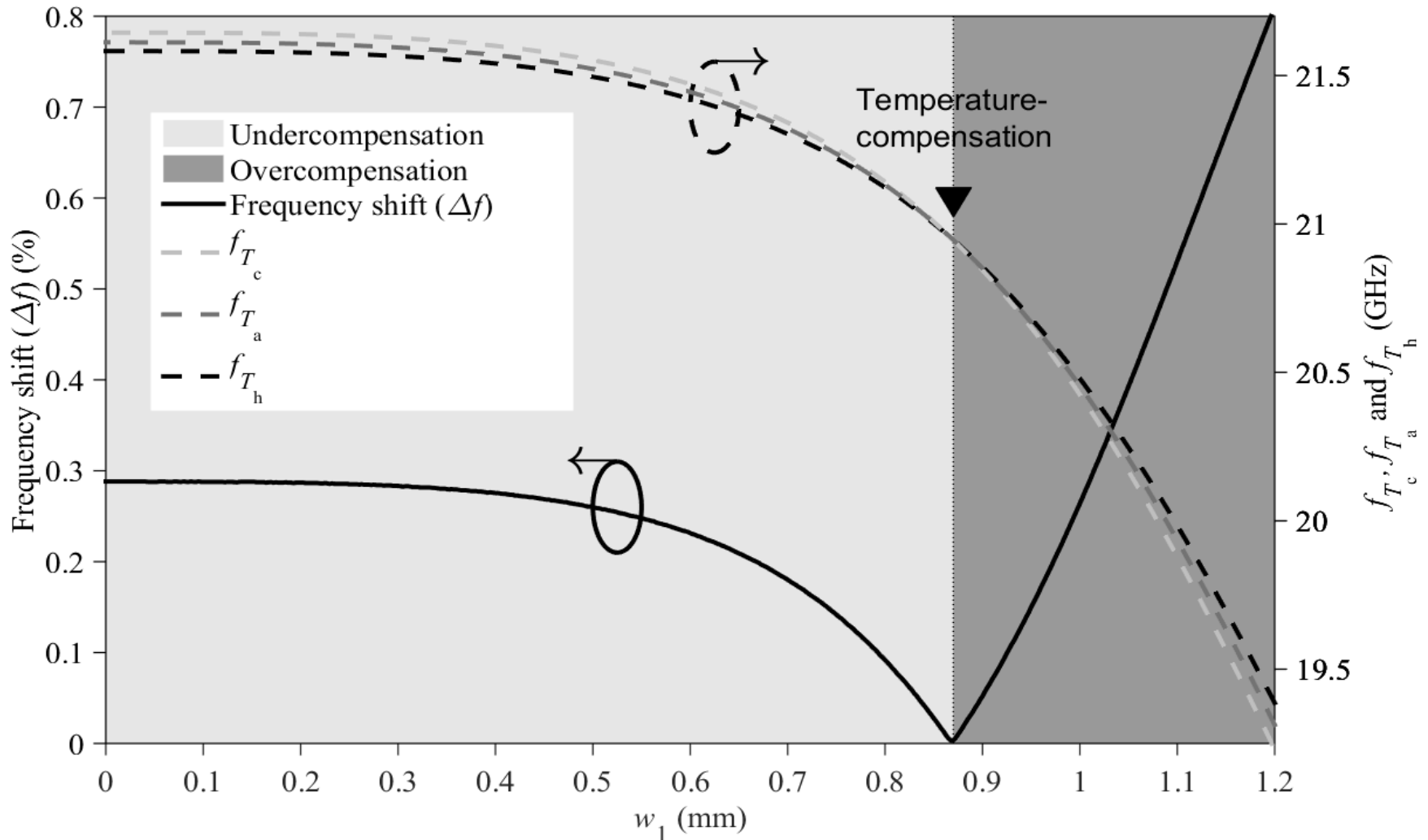
**PATENTED**

## Temperature Compensation Principle



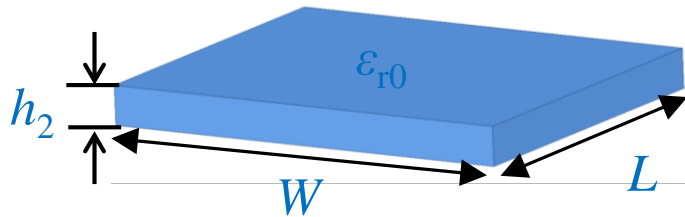
- Multiphysics model (mechanical, thermal and electromagnetics)
- Characteristic equation
  - Resonant frequency
  - AFSIW cavity dimensions
  - Material electromagnetic properties

## Theoretical Analysis

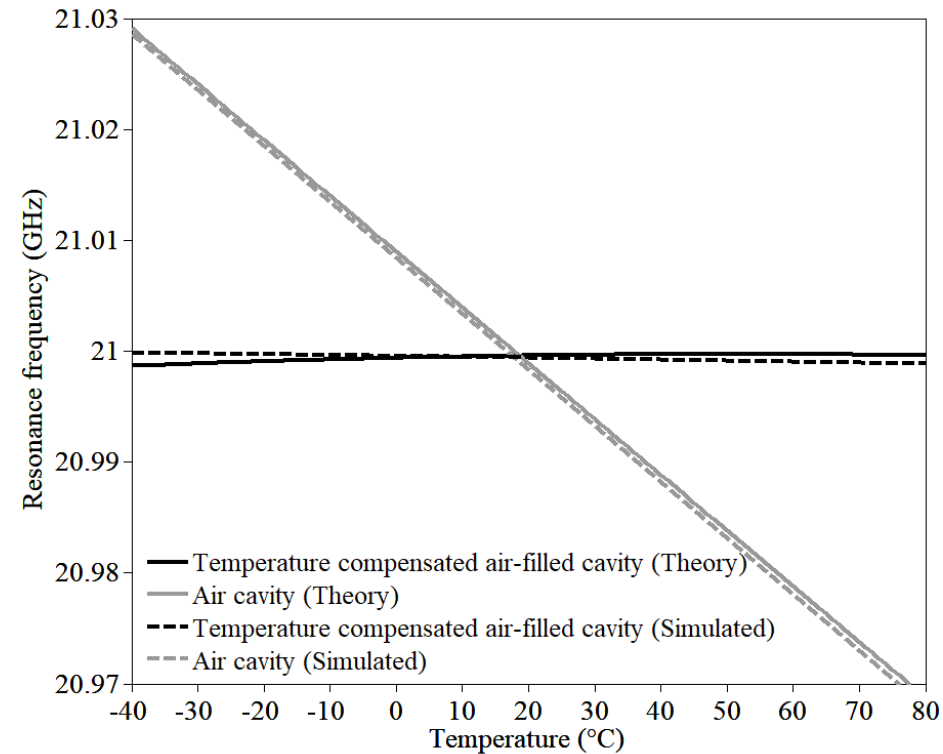
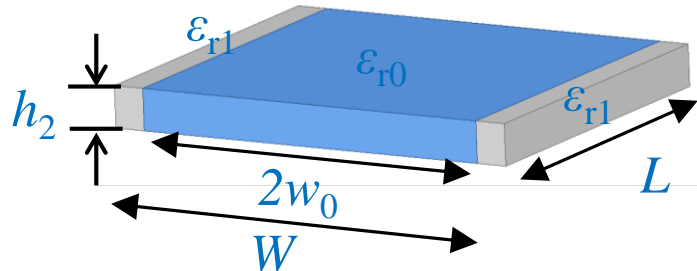


## Theoretical Model vs Eigenmode Simulations

Air cavity

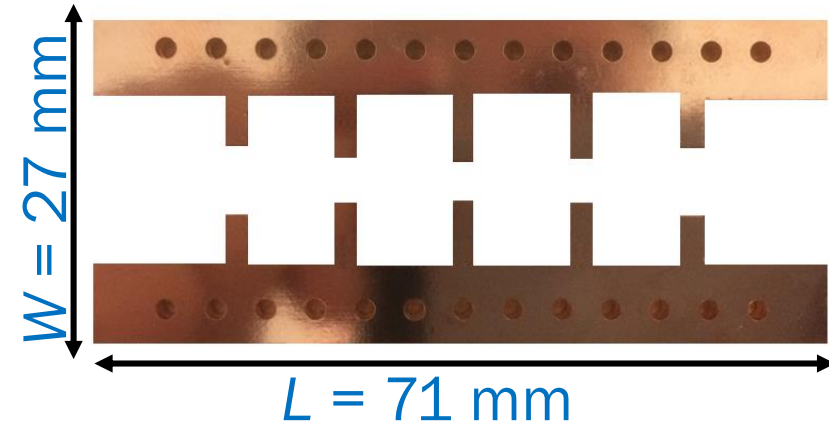


Double slab air-filled cavity

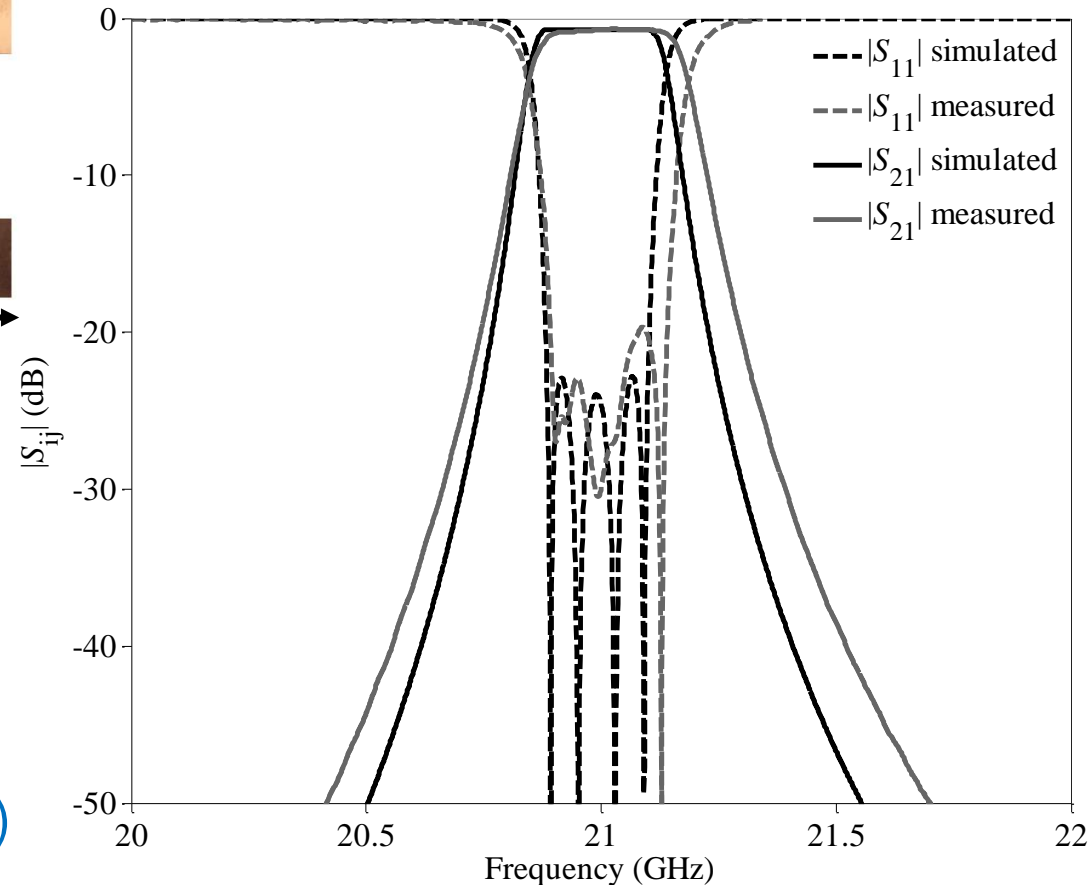


- Air cavity: frequency drift of 29.3 MHz at  $-40^\circ\text{C}$
- AFSIW cavity: frequency drift of 0.01 MHz at  $-40^\circ\text{C}$

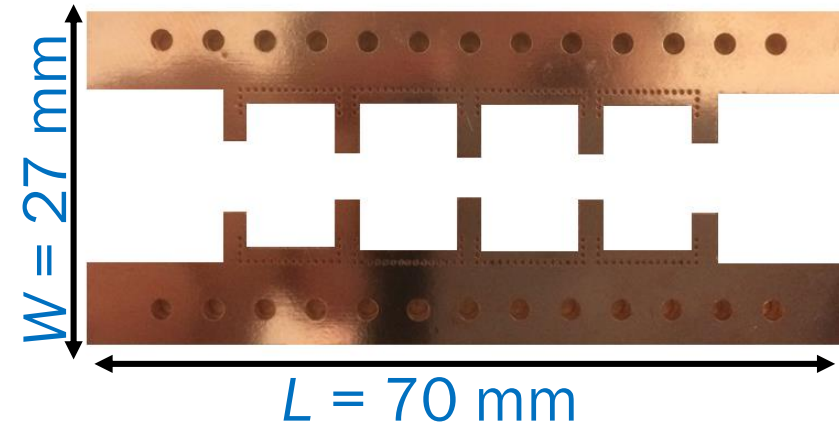
## Filter Fabrication and Measurement - Uncompensated



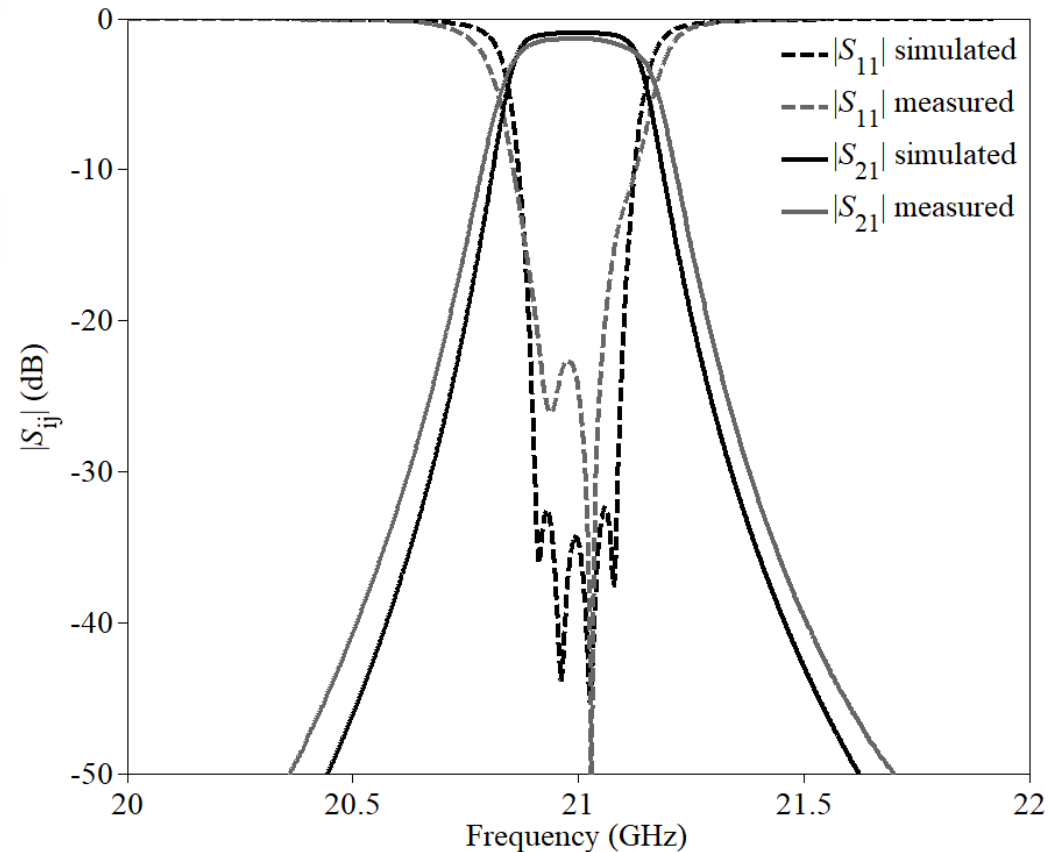
- 4<sup>th</sup> order AFSIW filter
- 300 MHz BW
- 0.7 dB IL
- 1572 Q-factor ( $h_2 = 50$  mils)
- Not thermally compensated



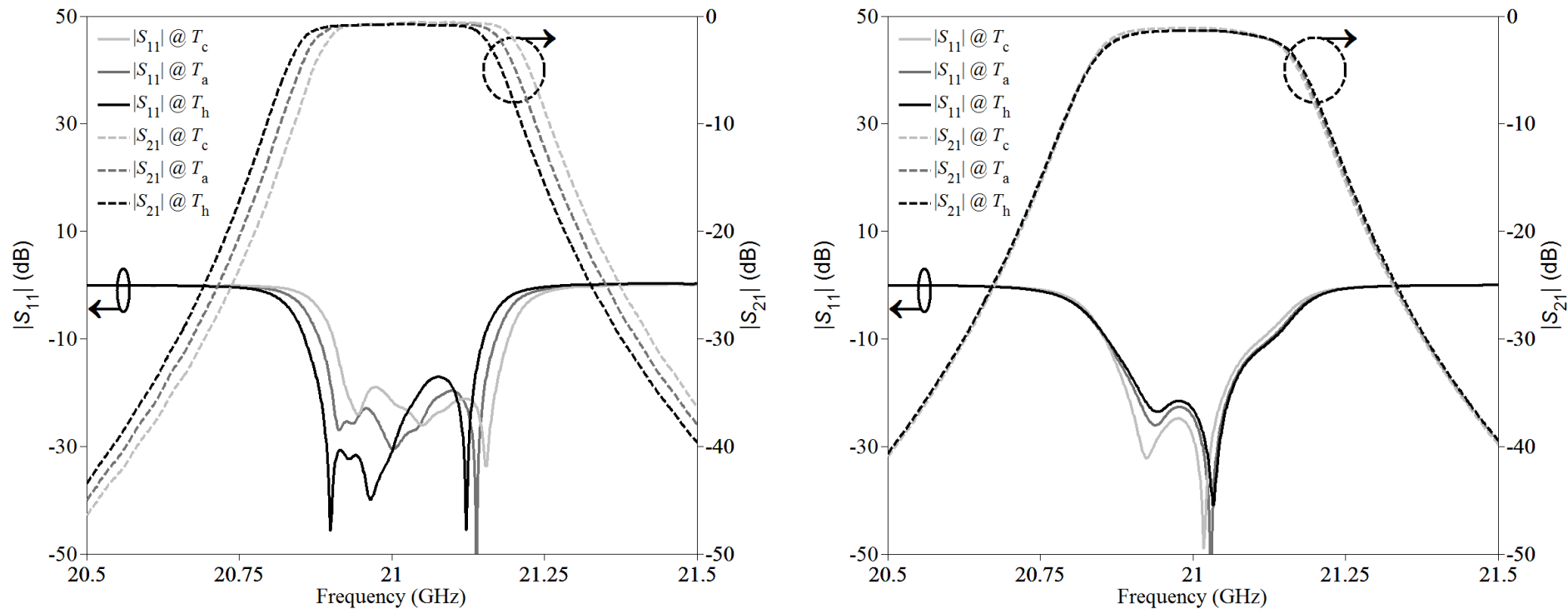
## Filter Fabrication and Measurement - Compensated



- 4<sup>th</sup> order AFSIW filter
- 300 MHz BW
- 1.08 dB IL
- 1031 Q-factor ( $h_2 = 50$  mils)
- Thermally compensated



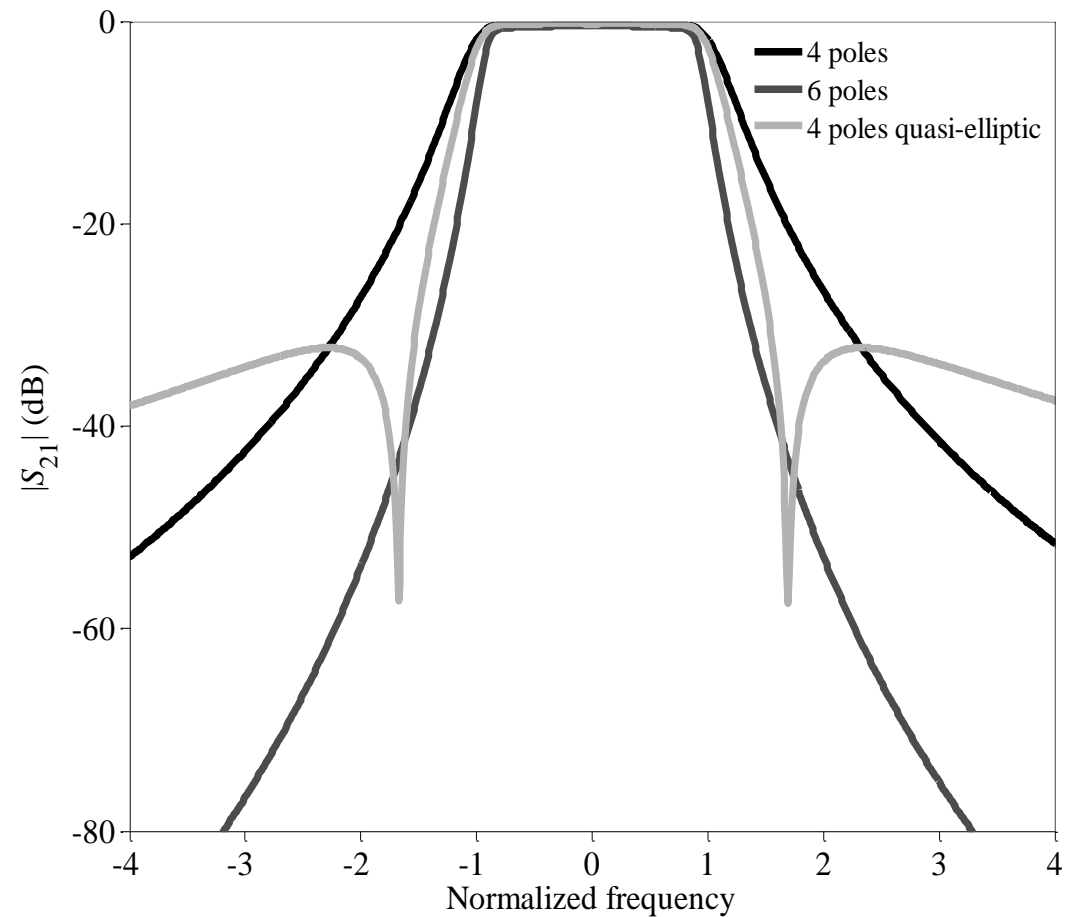
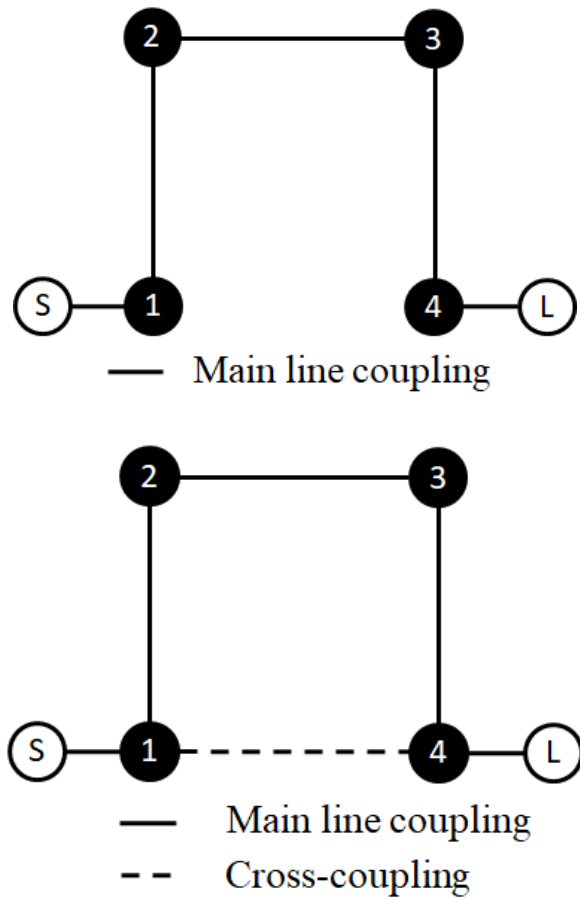
## AFSIW Filters Temperature Measurement



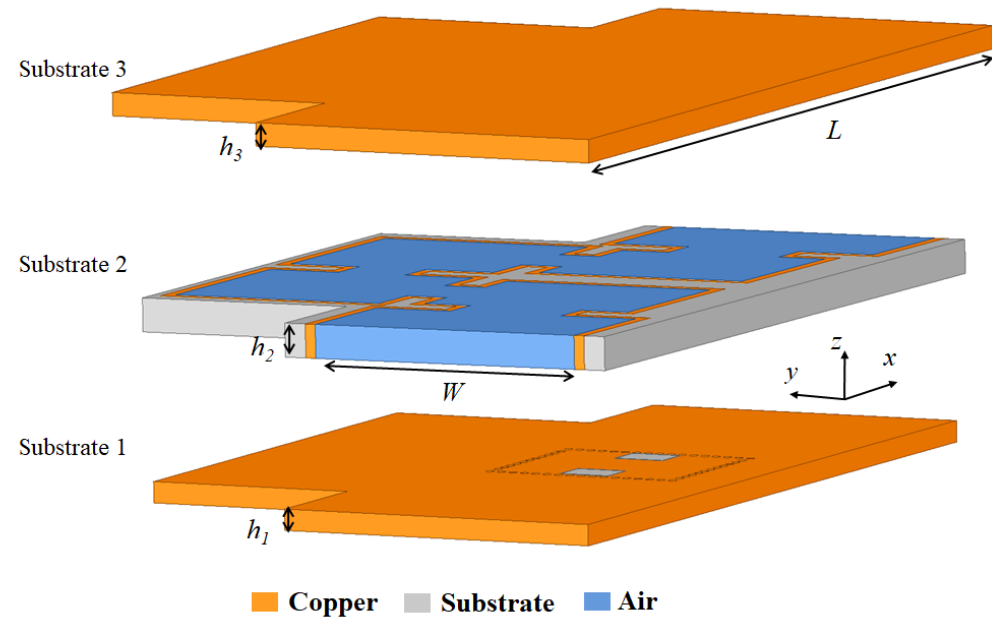
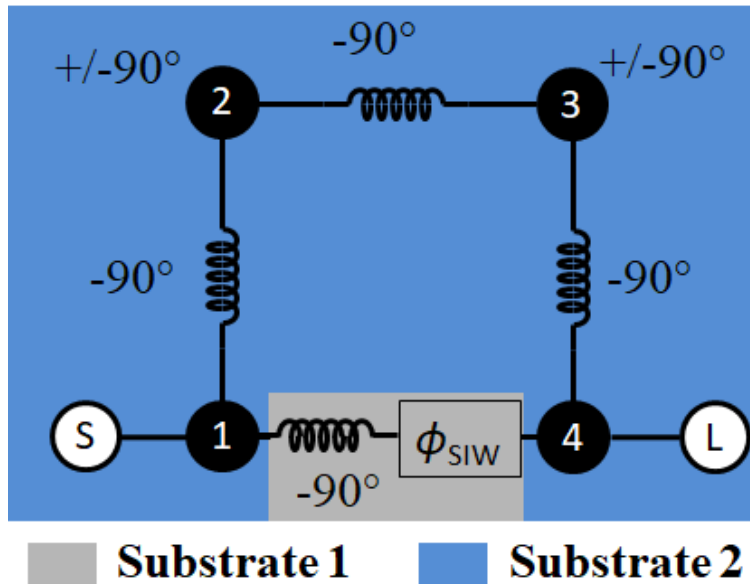
- Uncompensated filter: frequency drift of 23 MHz at  $-40^\circ \text{C}$
- Compensated filter: frequency drift of -3 MHz at  $-40^\circ \text{C}$
- Insertion losses are increased by 30%

- Motivation
- The Substrate Integrated Waveguide (SIW) Technology
- The Air-filled SIW (AFSIW) Technological Platform
- Focus on AFSIW Filters for the New Space Applications
  - Selectivity improvement with transmission zeros implementation
- Conclusion and Perspective

## Quasi-Elliptic AFSIW Cross-Coupled Topology

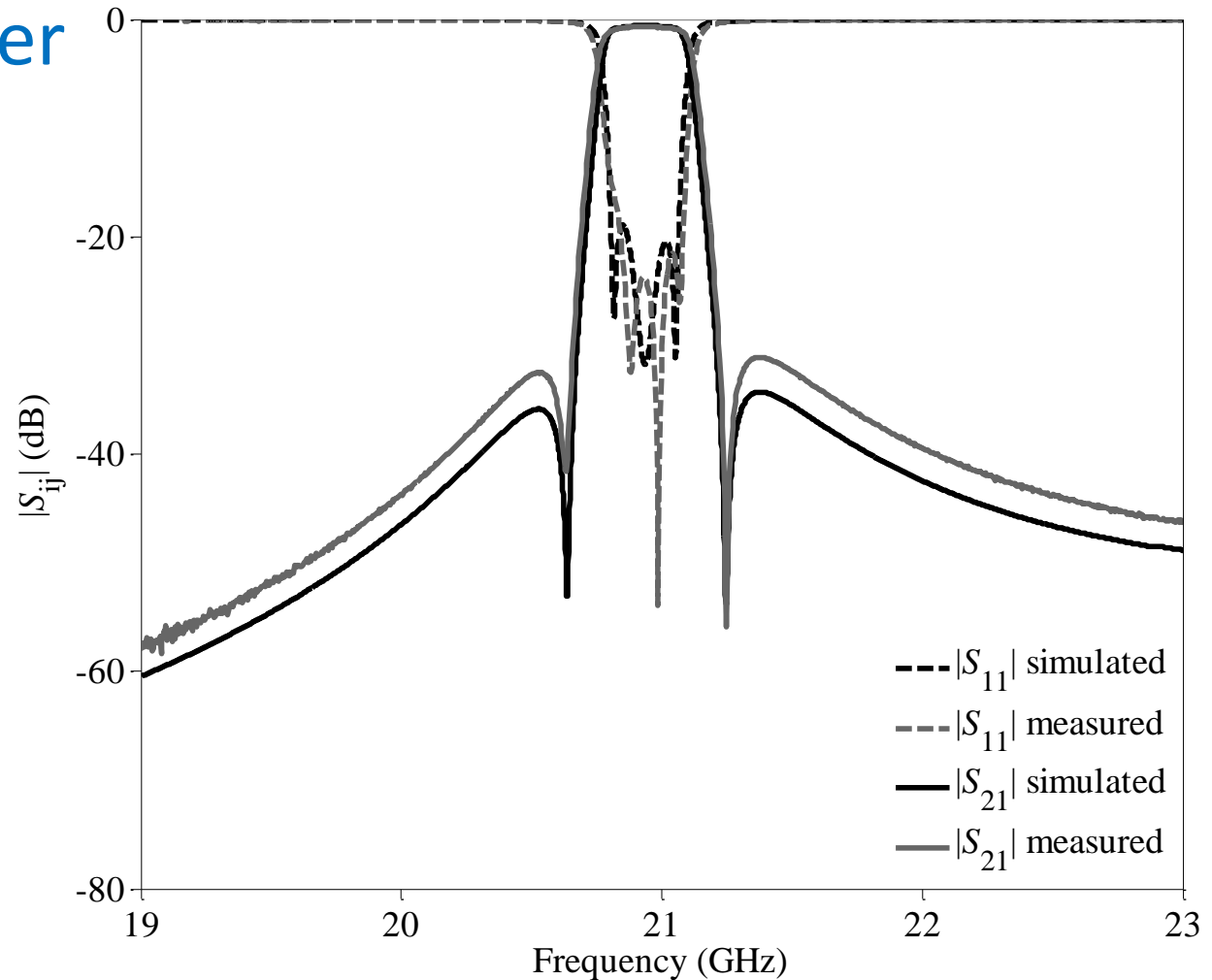
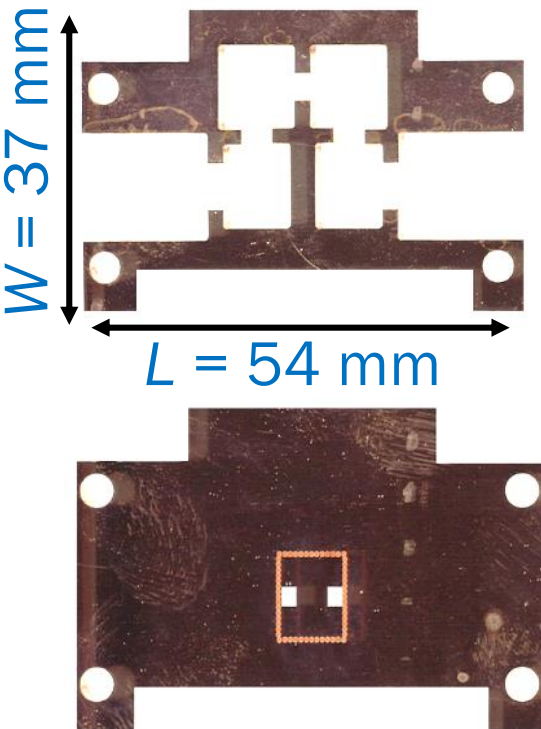


## Quasi-Elliptic AFSIW Cross-Coupled Structure



- Primary path implemented in the inner substrate (substrate 2)
- Secondary path implemented in the bottom substrate (substrate 1)
- Cross-coupling implemented through etched inductive iris and SIW transmission line

## Manufactured Filter



- 4<sup>th</sup> order AFSIW filter
- 0.7 dB IL
- 1478 Q-factor ( $h_2 = 60$  mils)

## Low-Cost Planar Filter State of the Art

Specifications	[8] IMS 2015	[9] T-MTT 2008	[10] T-MTT 2012	<b>This work</b>
Process	PCB	PCB	PCB	<b>PCB</b>
Technology	Comblin SIW	SIW	SIW	<b>AFSIW</b>
PCB substrate material	Rogers TMM4	Rogers 5880	Taconic TLY-5	<b>Rogers 6002</b>
Filter order	4th	4th	4th	<b>4th</b>
Total height (mm)	3.175	0.508	0.508	<b>2.54</b>
Area (mm <sup>2</sup> )	450	350	100	<b>1560</b>
Center frequency (GHz)	5.68	20.5	27	<b>20.99</b>
-3 dB bandwidth (%)	1.8	3.41	7.41	<b>1.71</b>
Insertion loss (dB)	3.6	0.9	2.1	<b>0.71</b>
Rejection frequencies (GHz)	5.56 / 5.8	19.6 / 21.4	25.6 / 28.4	<b>20.63 / 21.25</b>
Unloaded Q-factor	225	520	116	<b>1478</b>

[8] S. Sirci, F. Gentili, J. D. Martínez, V. E. Boria, and R. Sorrentino, "Quasi-elliptic filter based on SIW comblin resonators using a coplanar line cross-coupling," *IEEE MTT-S Int. Microw. Symp.*, Phoenix, AZ, 2015.

[9] X. Chen and K. Wu, "Substrate integrated waveguide cross-coupled filter with negative coupling structure," *IEEE Trans. Microw. Theory Techn.*, vol. 56, no. 1, pp. 142-149, Jan. 2008..

[10] K. Gong, W. Hong, Y. Zhang, P. Chen, and C. J. You, "Substrate inte-grated waveguide quasi-elliptic filters with controllable electric and magnetic mixed coupling," *IEEE Trans. Microw. Theory Techn.*, vol. 60, no. 10, pp. 3071-3078, Oct. 2012.

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- **Focus on AFSIW Filters for the New Space Applications**
  - Full input multiplexer (IMUX) implementation
- Conclusion and Perspective

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- AFSIW is leveraging SIW performances (Q-factor of up to 1900 has been measured at K-Band (with  $h_2 = 75$  mils) and 1500 at Ka-band (with  $h_2 = 60$  mils))
- Thermal compensation has been demonstrated taking advantage of the dielectric slabs
- Creative implementation of transmissions zeros has been demonstrated using the multilayer aspect
- There is still lot of work to be done playing with the multilayer PCB possibility

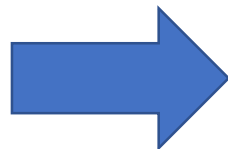
## IP licencing

202X

2021

2019

2012



TRL 9

•Actual system “flight proven” through successful mission operations

TRL 8

•Actual system completed and “flight qualified” through test and demonstration (ground or space)

TRL 7

•System prototype demonstration in a space environment

TRL 6

•System/subsystem model or prototype demonstration in a relevant environment (ground or space)

TRL 5

•Component and/or breadboard validation in relevant environment

TRL 4

•Component and/or breadboard validation in laboratory environment

TRL 3

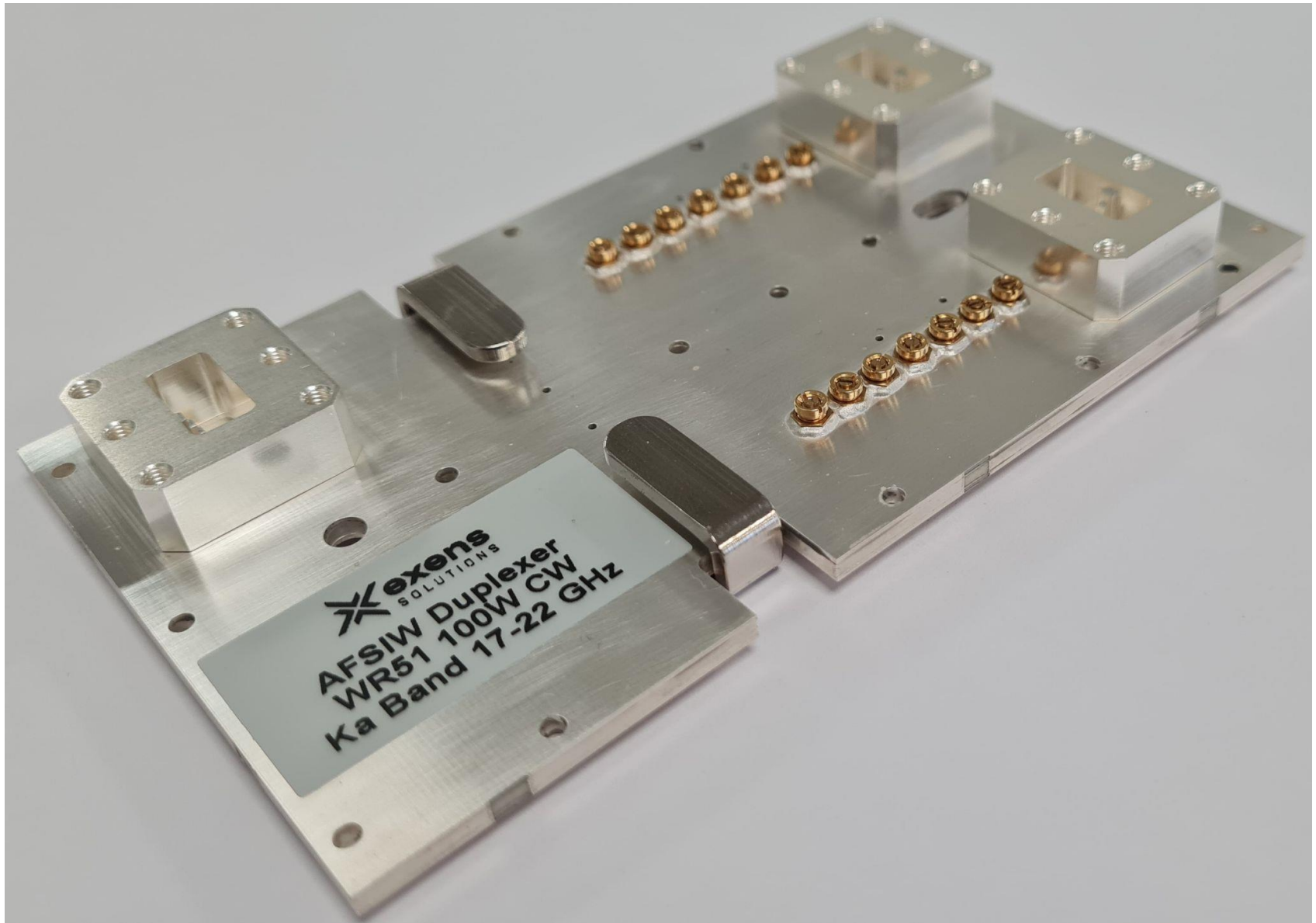
•Analytical and experimental critical function and/or characteristic proof-of-concept

TRL 2

•Technology concept and/or application formulated

TRL 1

•Basic principles observed and reported





I would like to warmly thank contributors of this work:

- Students and Post-Docs:
  - Frédéric Parment, Tifenn Martin, Issam Marah, Huan Nguyen, Jean-Charles Henrion, Manuel Potereau, Lorenzo Silvestri, Kuangda Wang
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  - Tan-Phu Vuong, Ke Wu, Maurizio Bozzi, Cristiano Tomassoni, Luca Perregrini, Jean-Marie Pham
- Engineers :
  - Frederic Lotz and Julien Marijon from Cobham Microwave
  - Ludovic Carpentier, Vincent Armengaud, Luc Lapierre and Jérôme Puech from CNES
  - Petronilo Martin Iglesias and Francois Deborgies from ESA